

Work Order ID 64464

December 6, 2010 10:22:49 AM



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Item ID: D2932-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Saddle LH Out, 206

Start Date: 12/06/10 Start Qty: 2.00

Required Date: 12/07/10 Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D2932

Rev C

150

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00



Powdercoat

Memo

0.00

Powder Coating

PULL FROM STOCK:
2 X D2932-1UP B 63334 2p
POWDER COAT WHITE PER QSI 005

M115951

START TIME: 9:30 OVEN TEMPERATURE:
520° FINISH TIME: 10:00

12/12/6 (2)

2 BL 10-12-7.

160

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

12/12/8

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Item ID: D2932-1

Accept



Setup Start



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Stop



Item Name: Saddle LH Out, 206

Start Date: 12/06/10 Start Qty: 2.00



Cust Item ID:

Required Date: 12/07/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

170

Identify as per dwg & Stock Location: 428

0.00



Packaging

Memo

0.00

Packaging

RESTOCK USING NEW B.N

10/12/08

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/08

MF 10-12-08

Picklist Print

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Work Order ID: 64464

Parent Item: D2932-1

Parent Item Name: Saddle LH Out, 206



Start Date: 12/06/10

Required Date: 12/07/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP: B100.06.26 (New DWG rev. (mpp 2069)) :EC
IPP Rev:C As per Rev C 07-03-19 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2932-1UP		Manufactured	No				Each	6.0000		2			



206 Saddle Left side-unpainted



Location

Loc Qty

Loc Code

ST431

6

63334

6

MF 10-12-08